

FIG. 1

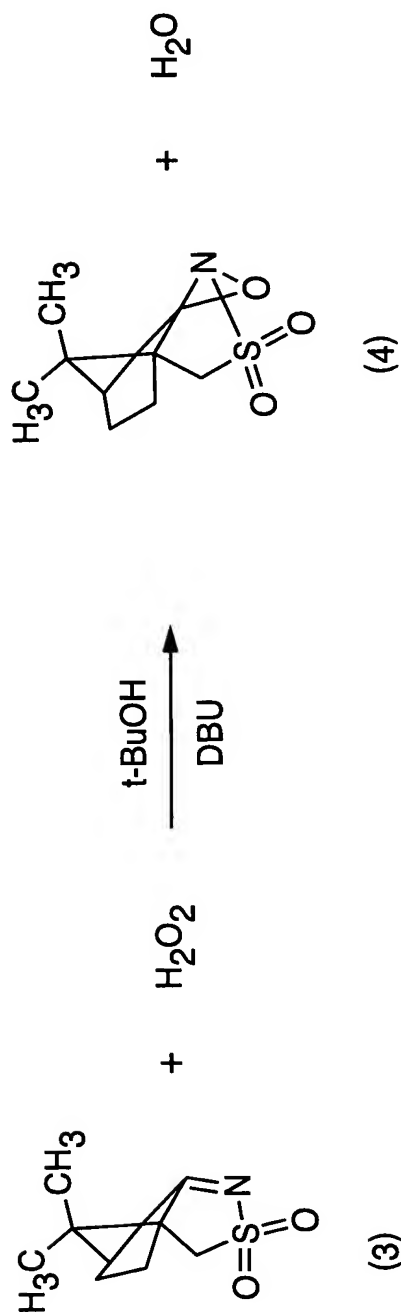


FIG. 2A

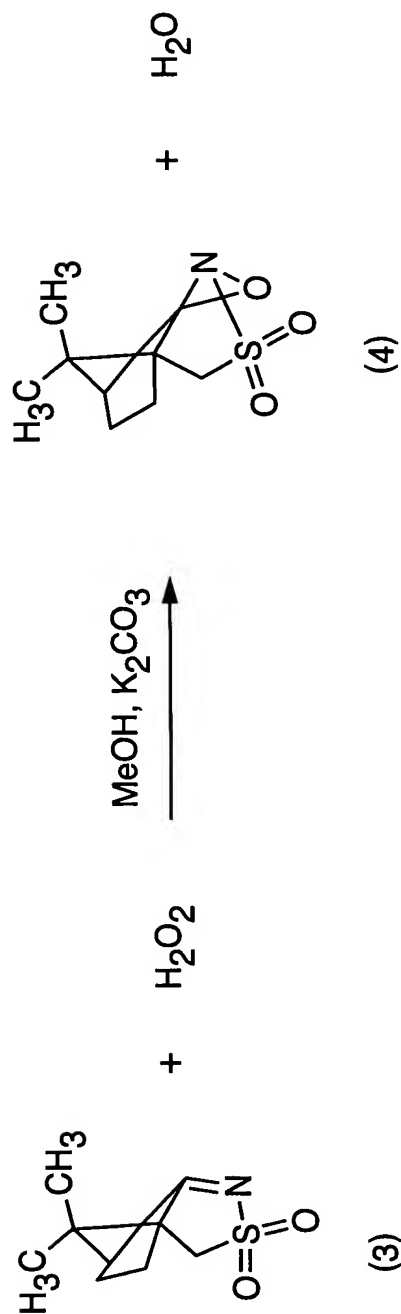


FIG. 2B

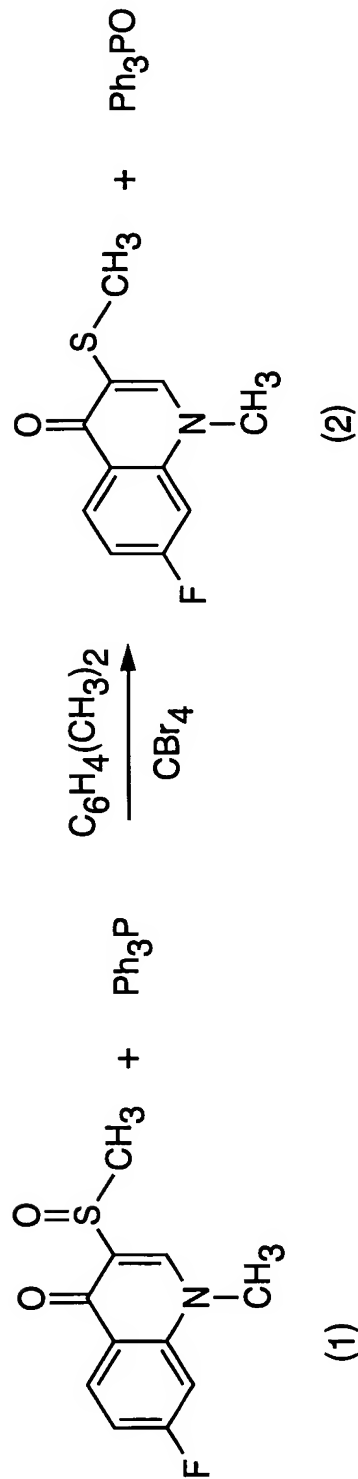


FIG. 3

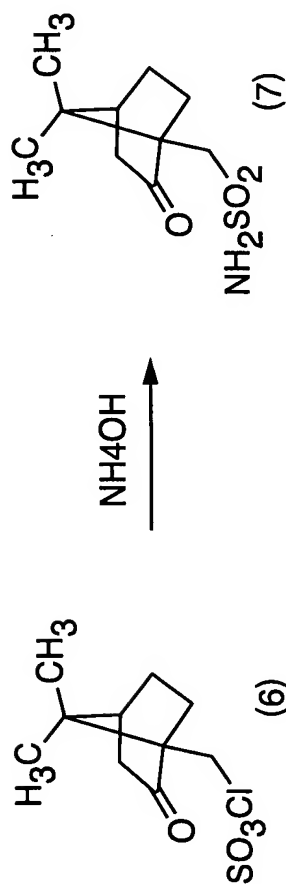


FIG. 4

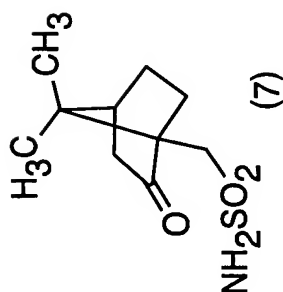
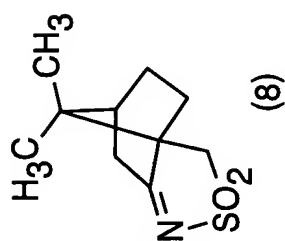


FIG. 5

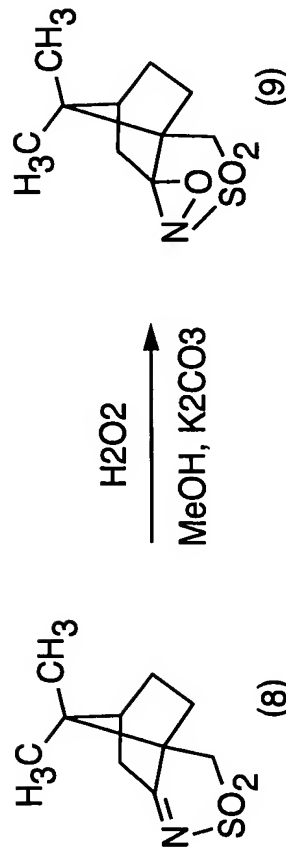


FIG. 6

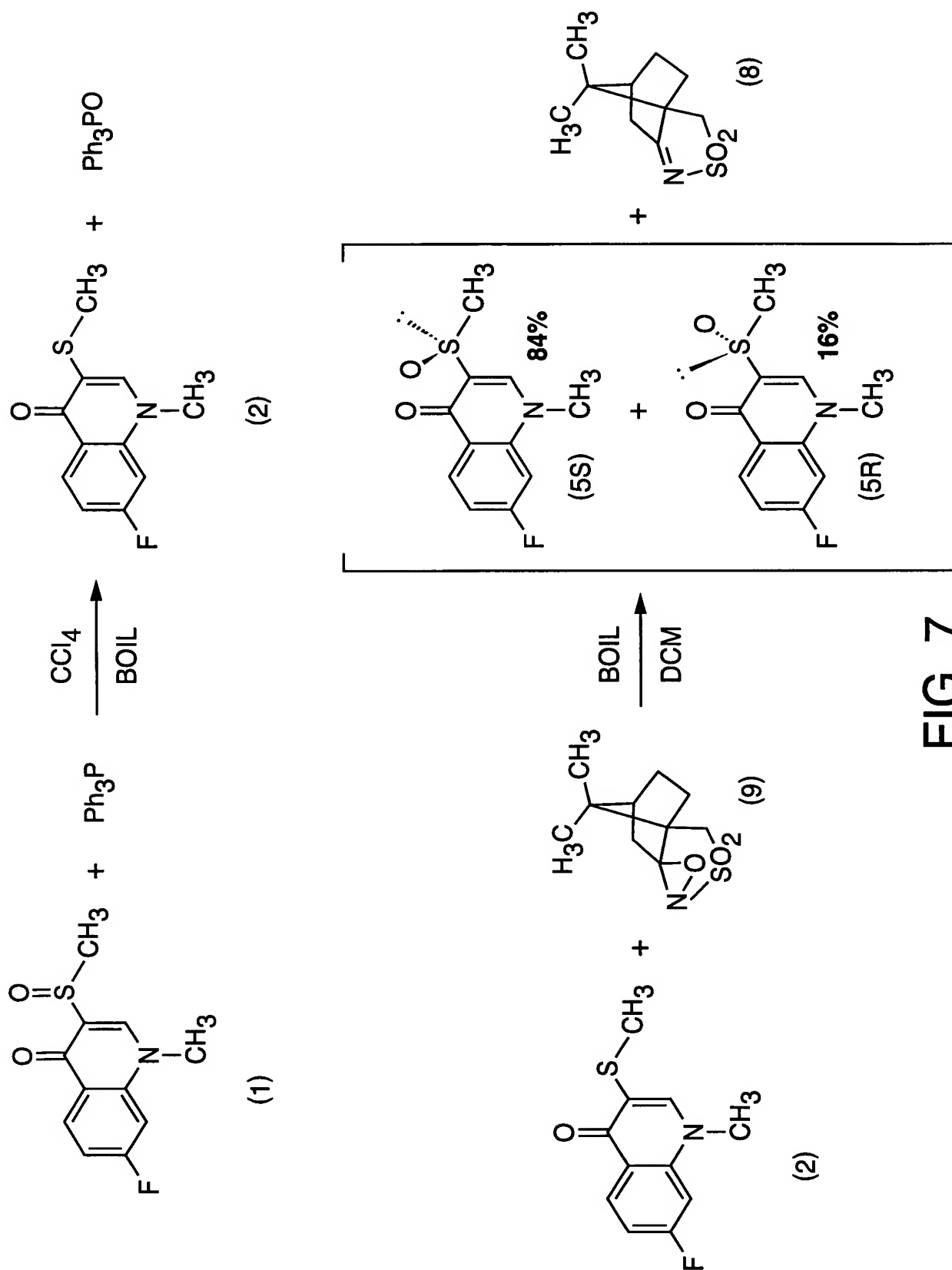


FIG. 7

CRYSTALLIZATION OF CROP I CRYSTALS FROM BATCH I
(AS DESCRIBED IN EXAMPLE 1, PARTS D & E)

CROP I CRYSTALS: 39.2g 68% e.e. R-(+)-FLOSEQUINAN
[R-(+) = 32.928g, S-(-) = 6.272g]



CROP A CRYSTALS: 17.9g 96% e.e. R-(+)-FLOSEQUINAN
[R-(+) = 17.542g, S-(-) = 0.358g]

* FINAL PRODUCT OF BATCH 1

+

CROP B CRYSTALS: 15.329g 32% e.e. R-(+)-FLOSEQUINAN
[R-(+) = 10.09g, S-(-) = 5.23g]

* RECYCLED TO BATCH 2

+

CROP C CRYSTALS: 5.0g 86% e.e. R-(+)-FLOSEQUINAN
[R-(+) = 4.65g, S-(-) = 0.35g]

* ADDED TO BATCH 2, CROP I CRYSTALLIZATION

(0.98g OF CROP I DURING CRYSTALLIZATION

FIG. 8

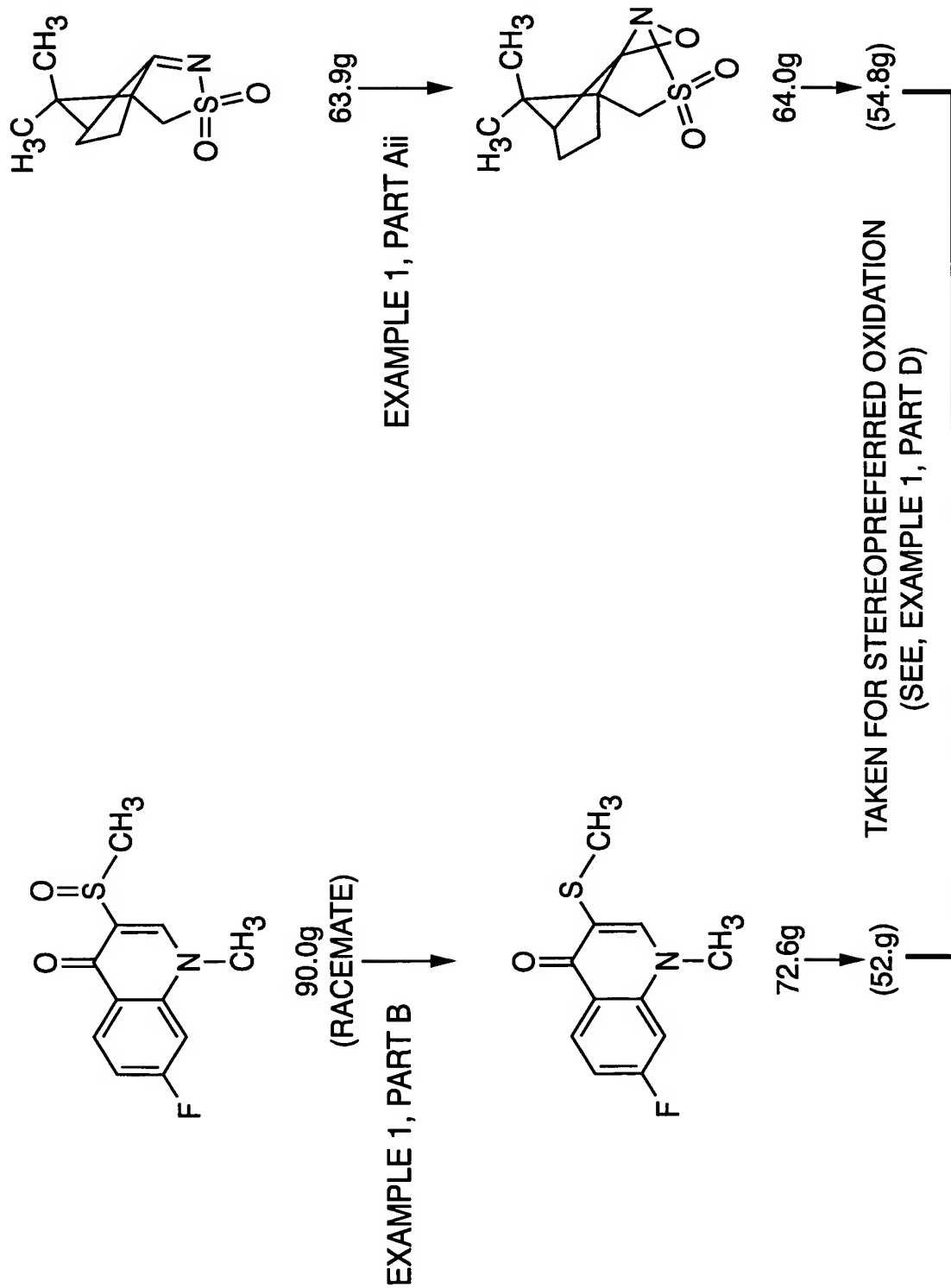
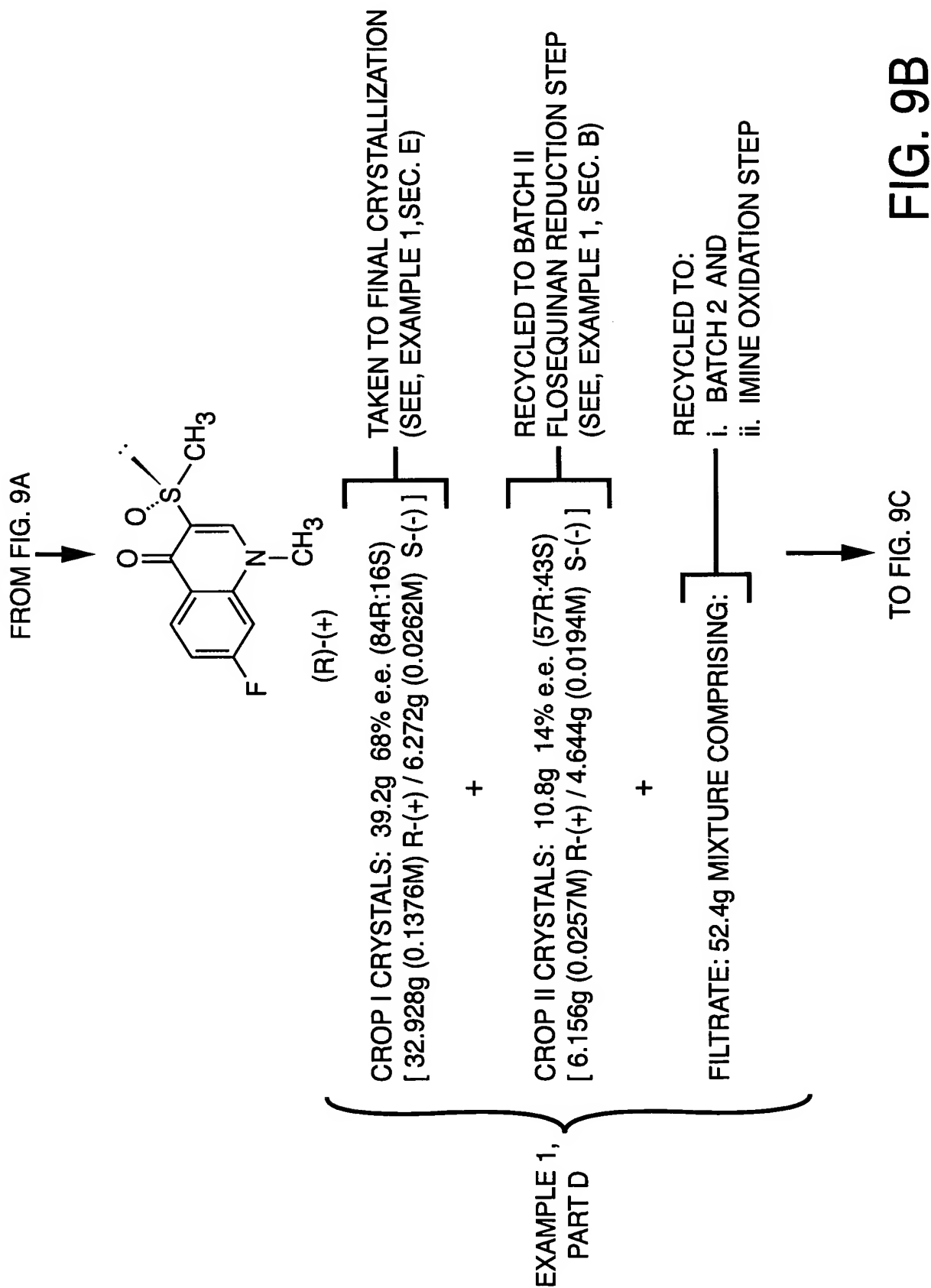


FIG. 9A



FROM FIG. 9B

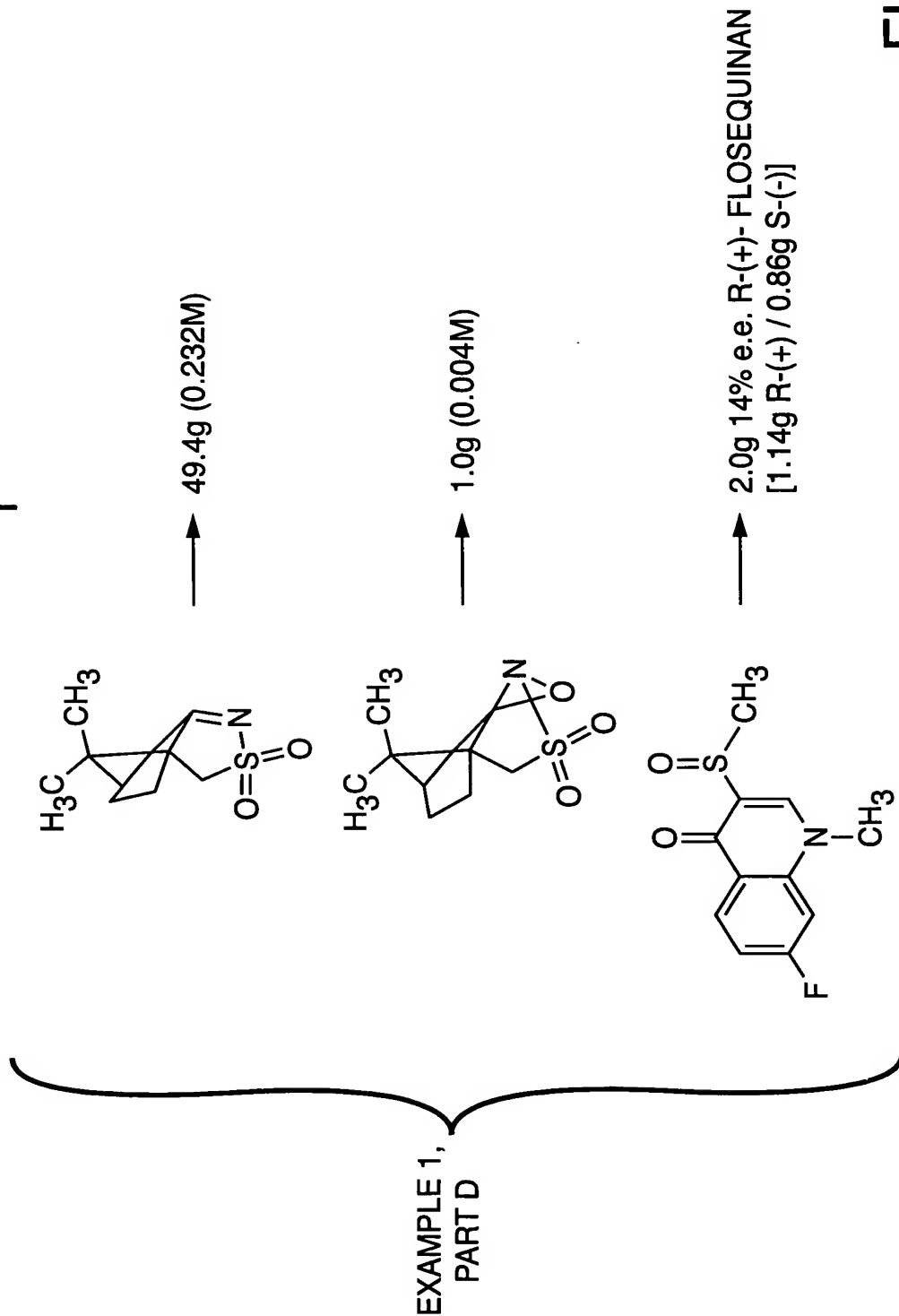


FIG. 9C